

WHAT IS CLAIMED IS:

1. 1. A pallet frame assembly comprising:
  - 2. - a base,
  - 3. - a plurality of track segments forming a track assembly, and
  - 4. - a corner bracket for securing said track segments together to form said track assembly, said bracket having a substantially L shape formed by two legs each
  - 5. having a rear edge and a forward edge, and having a top, whereby at least one
  - 6. flange depends from one rear edge substantially perpendicular to the top, and
  - 7. whereby at least one flange depends from one forward edge substantially
  - 8. perpendicular to the top, said bracket further comprising an interior having in
  - 9. part an extension of said top such that the length of said top along said
  - 10. extension is greater than the length of said top section having no extension.

1 2. A pallet frame assembly of Claim 1, wherein said track segments comprise four in  
2 number for forming a square or rectangular track assembly, said track assembly being  
3 secured together by a plurality of corner brackets.

1           3.     A pallet frame assembly of Claim 2, wherein said corner brackets number four.

- 1 5. A pallet frame assembly of Claim 1, wherein said fastening device comprises a rivet.
- 1 6. A pallet frame assembly of Claim 1, wherein said track segments further comprise a
- 2 channel for receiving the said flange depending from the said forward edge.
- 1 7. A pallet frame assembly of Claim 6, wherein said extension of said bracket rests on top
- 2 of a narrowed portion of said channel.

- 1 8. A pallet frame assembly of Claim 1, wherein two flanges depend from the rear edge
- 2 of the legs.
  
- 1 9. A pallet frame assembly of Claim 1, wherein two flanges depend from the forward
- 2 edge of the legs.
  
- 1 10. A pallet frame assembly of Claim 8, wherein each of said track segments is further
- 2 defined by an outer periphery and terminating in an end having a slot that is
- 3 dimensioned to receive the said flanges when two track segments are adjoined.
  
- 1 11. A pallet frame assembly of Claim 1, wherein said base terminates with edges that are
- 2 matably securely fitted within the recess of the inner edge of said track assembly.

1       12. A frame assembly comprising:

2           - a plurality of track segments forming a track assembly, and

3           - corner brackets for securing the track segment corners to form the track

4           assembly, said brackets having a substantially L shape formed by two legs each

5           having a rear edge and a forward edge, and having a top, whereby at least one

6           flange depends from one rear edge substantially perpendicular to the top, and

7           whereby at least one flange depends from one forward edge substantially

8           perpendicular to the top, said bracket further comprising an interior having in

9           part an extension of said top such that the length of said top along said

10           extension is greater than the length of said top section having no extension.

1       13. A bracket having a substantially L shape formed by two legs each having a rear edge  
2                   and a forward edge, and having a top, whereby a flange depends from each rear edge  
3                   substantially perpendicular to the top, and whereby at least a flange depends from each  
4                   forward edge substantially perpendicular to the top, such that said flange depending  
5                   from said forward edge is shorter than said flange depending from said rear edge, said  
6                   bracket further comprising an interior having in part an extension of said top such that  
7                   the length of said top along said extension is greater than the length of said top section  
8                   having no extension.